## **TECHNICAL BULLETIN TB006**



## **Connecting the Alternator**

If possible use one spanner to hold the back terminal locking nut stationery to prevent internal stud twisting damage and a second spanner to tighten the connecting nut after the connecting wire and lug have been fitted. Tighten the connecting nut hand tight on to the connecting stud to ensure no crossed threads and then use the second spanner to ensure a tight connection. A loose connection will lead to overheated terminal studs, burnt wire and lug, and premature failure of the replacement alternator.

Please see picture below:



THIS MAY CAUSE THE WARRANTY TO BE VOID